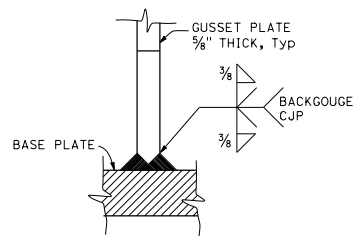
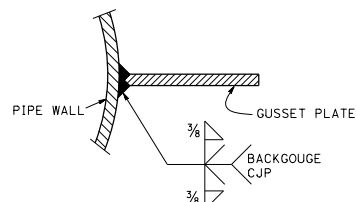


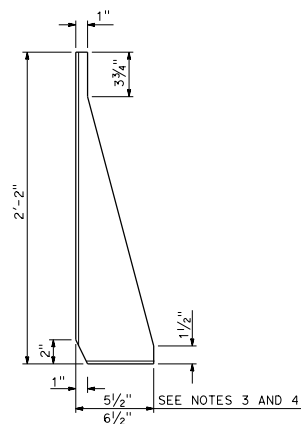
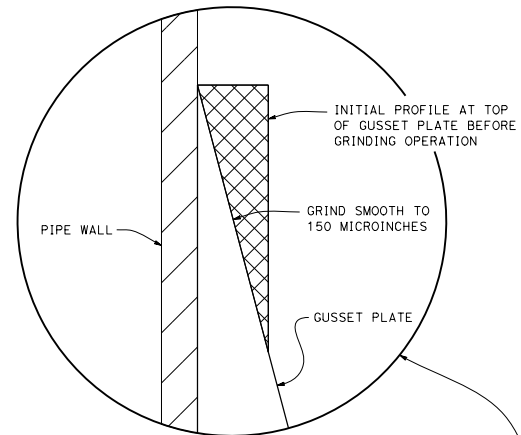
WELD DETAILS



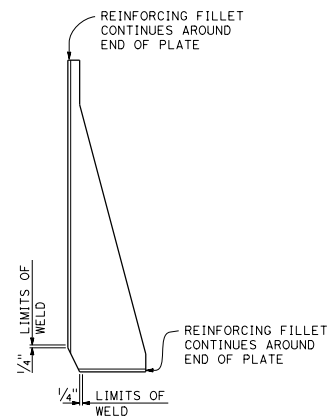
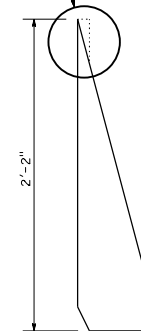
SECTION A-A



SECTION B-B

GUSSET PLATE
(Initial Shape)

DETAIL G

GUSSET PLATE WELDING
(See Weld Details)GUSSET PLATE GRINDING
(See Detail G)

NOTES:

1. All gussets to be same height.
2. Provide a smooth transition from gusset plate to tube.
3. 5 1/2" for post Types I-S through V-S.
4. 6 1/2" for post Types VI-S and VII-S, single post trusses and tubular.

DIST	COUNTY	ROUTE	POST MILES TOTAL PROJECT	SHEET No.	TOTAL SHEETS

May 31, 2018
 PLANS APPROVAL DATE
 Stanley P. Johnson
 REGISTERED CIVIL ENGINEER
 No. C67795
 Exp. 3-31-20
 CIVIL
 STATE OF CALIFORNIA

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STATE OF CALIFORNIA
 DEPARTMENT OF TRANSPORTATION
**OVERHEAD SIGNS-TRUSS
 GUSSET PLATE DETAILS**

NO SCALE

S6